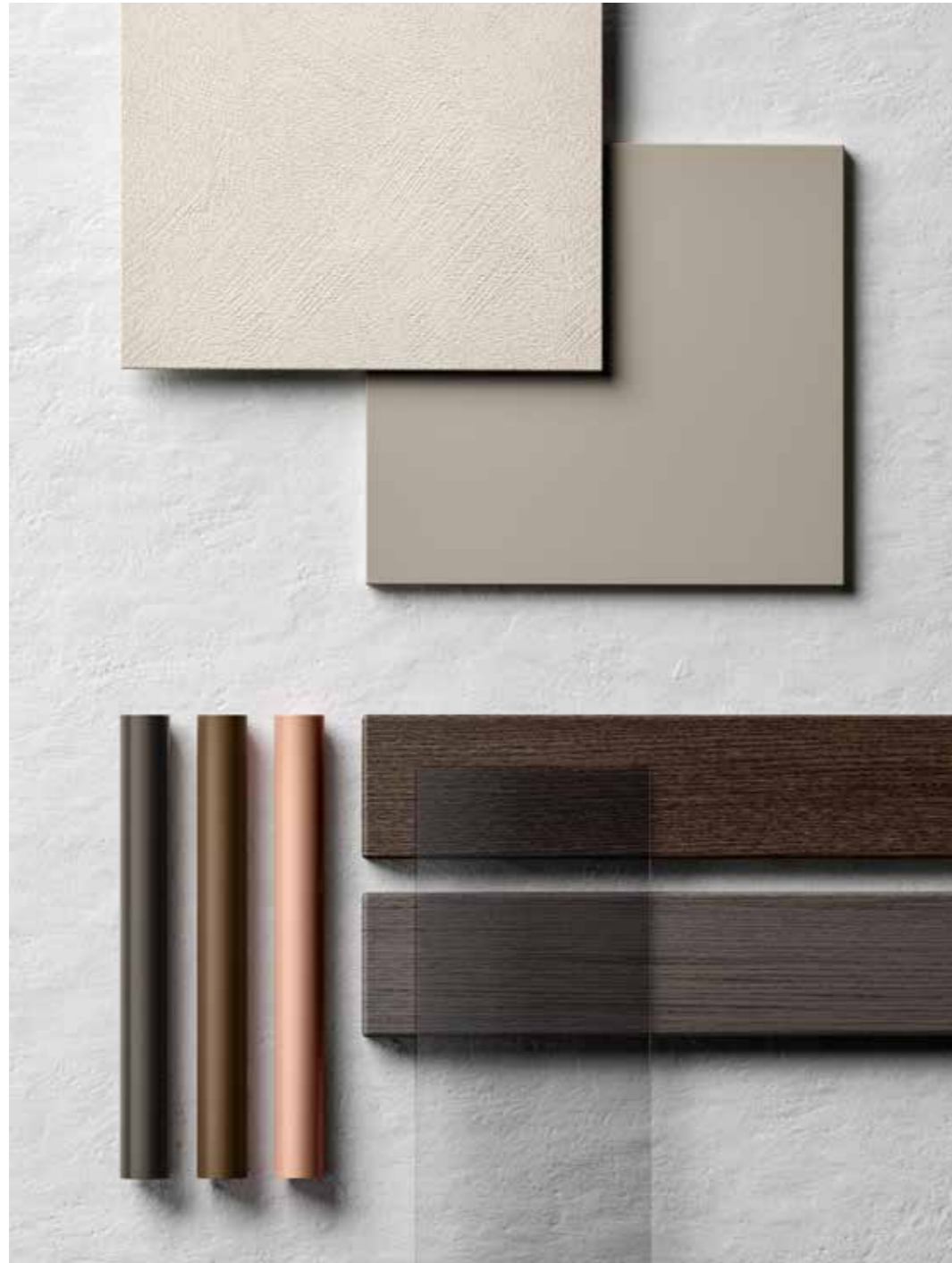

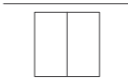






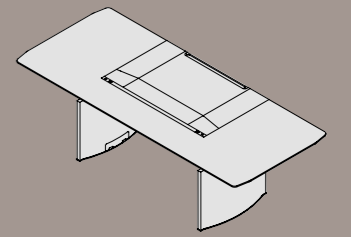
**/ EXE**





Catalogue  
extended  
version

	<b>ELEVA e•lectric</b> <b>ELEVA</b>	<b>5</b>
	<b>TRILO</b>	<b>29</b>
	<b>METAR</b>	<b>45</b>
	<b>ARCHE</b>	<b>65</b>
	<b>RAIL</b>	<b>85</b>
	<b>ELETTRIFICAZIONE</b> electrification électrification Elektrifizierung electrificación	<b>113</b>
	<b>finiture e colori</b> finishing and colors finitions et couleurs Oberfläche und farben acabados y colores	<b>119</b>



**ELEVA e·lectric**  
**ELEVA**

*design:*  
*Gianantonio Perin*  
*Monica Fernandes*











Eleva video  
content

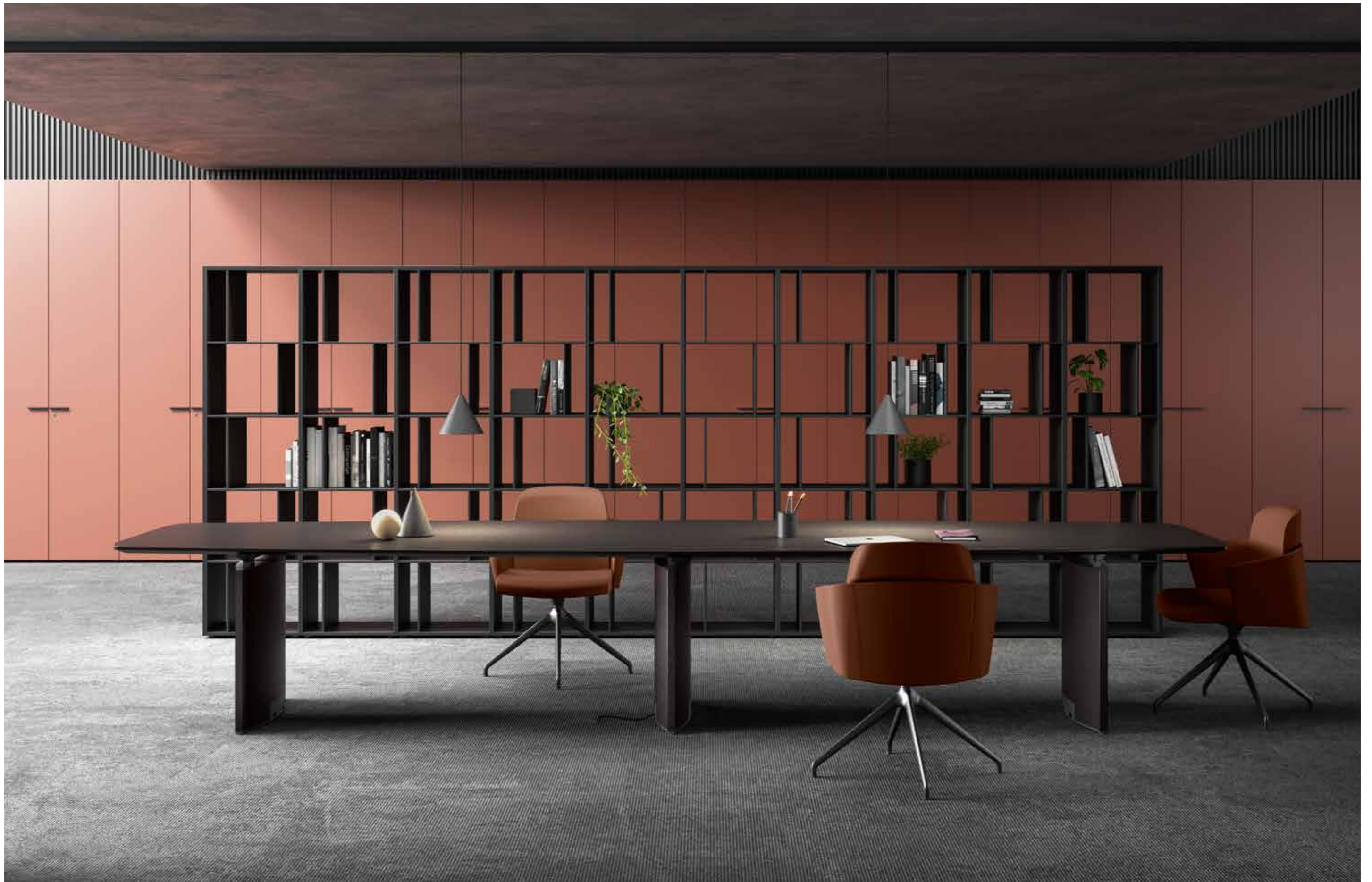
















**In Eleva ogni particolare ha un carattere esclusivo.  
È la cura dei dettagli a fare la differenza.**

In Eleva every details has an exclusive character.  
It is the attention to detail that makes the difference.  
Dans Eleva, chaque détail a un caractère exclusif.  
C'est l'attention au détail qui fait la différence.  
Bei Eleva hat jedes Detail einen exklusiven Charakter.  
Es ist die Liebe zum Detail, die den Unterschied macht.  
En Eleva, cada detalle tiene un carácter exclusivo.  
Lo que marca la diferencia.





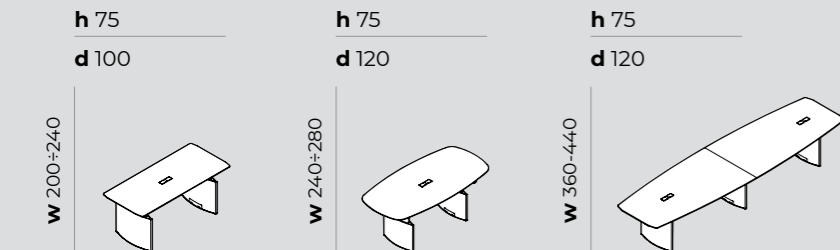
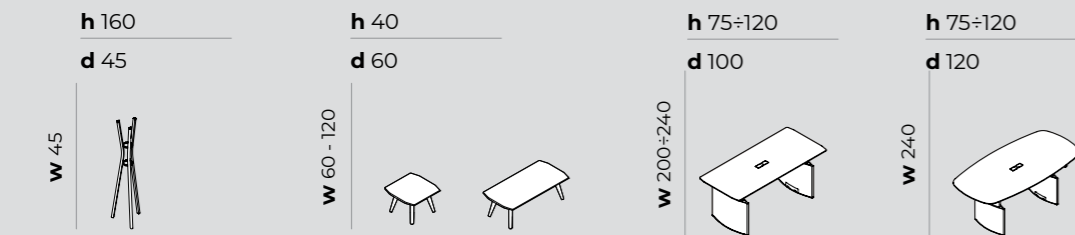
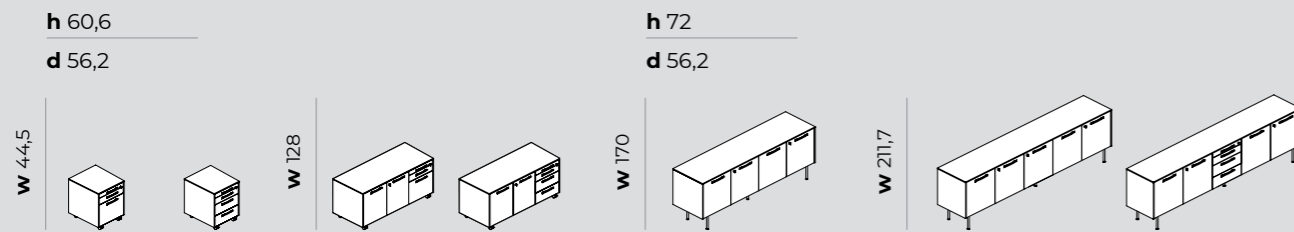
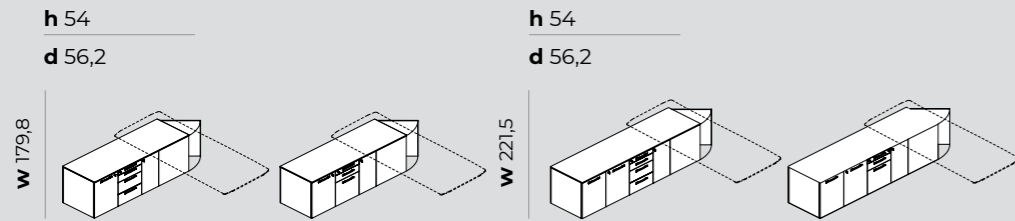
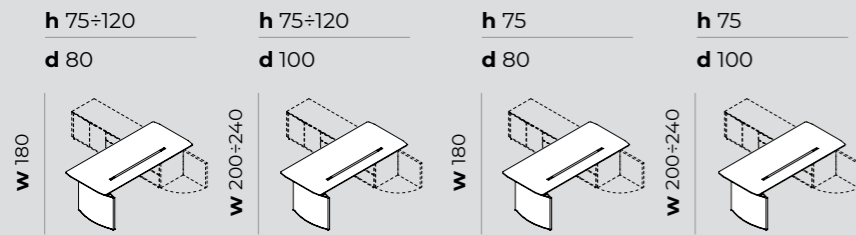
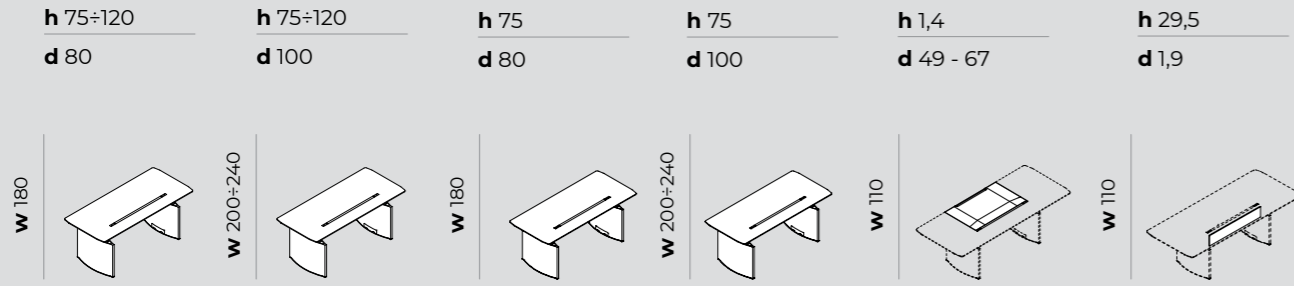
/ EXE

eleva

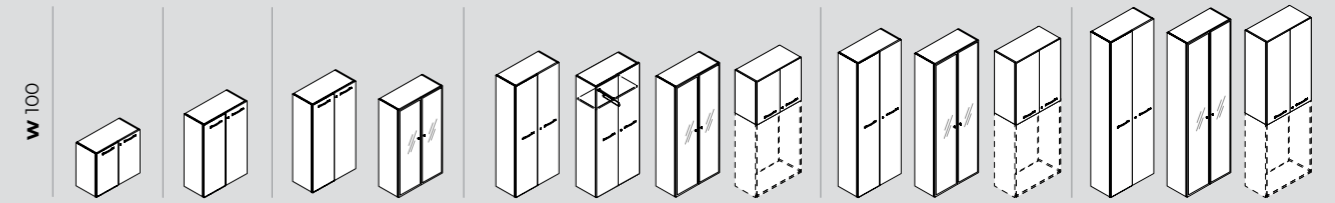
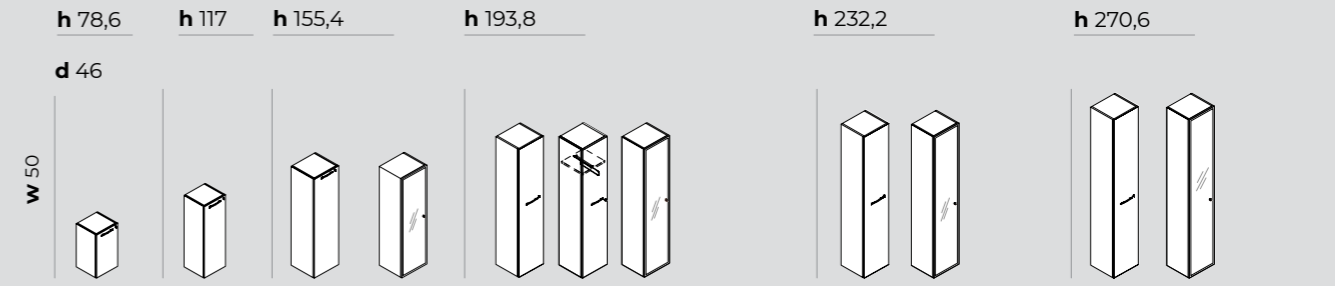
/ moods



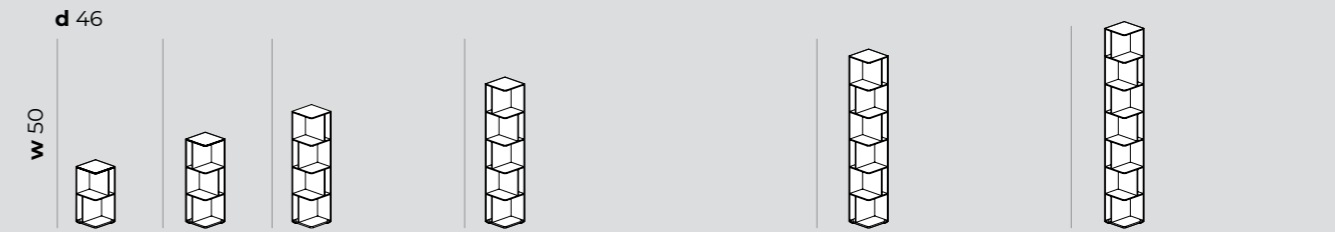
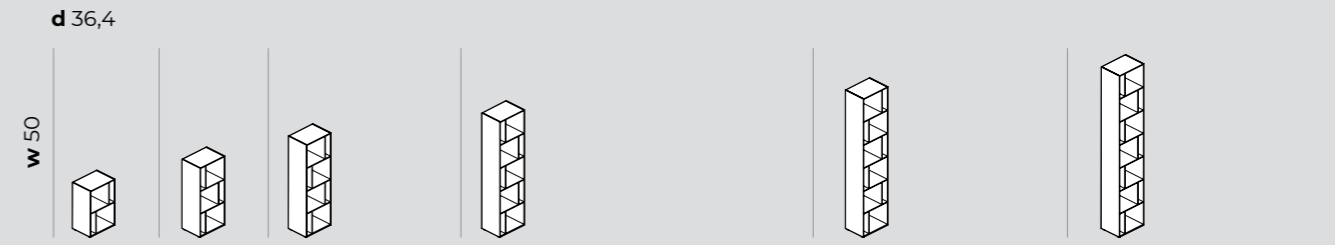




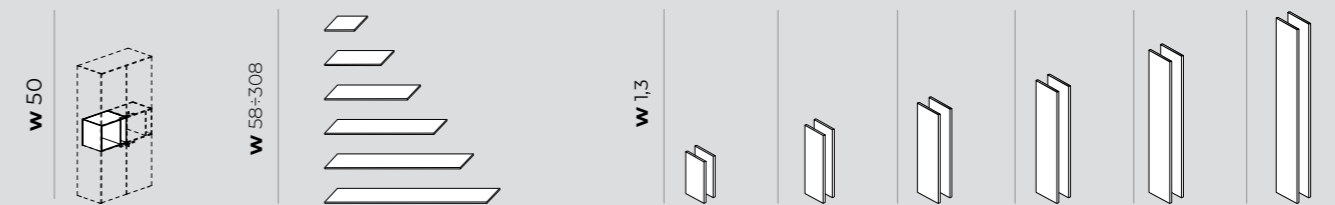
measure in cm • measurements in cm • mesures en cm • Maße in cm • medidas en cm



Jour



<b>h</b> 38,4 <b>d</b> 36,4	<b>h</b> 1,3 <b>d</b> 46	<b>h</b> 76,8 - 115,2 - 153,6 - 192 - 230,4 - 268,8 <b>d</b> 46
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**legno**  
veneer  
bois  
holz  
madera



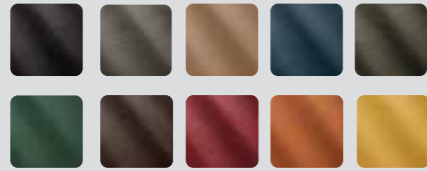
**metallo**  
metal  
métal  
metal  
metal



**laccato opaco**  
matt lacquered  
lacqué mat  
matt lackiert  
laqueado mate



**pelle**  
leather  
peau  
Leder  
piel



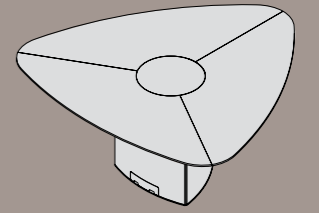
**pelle ecologica**  
eco-leather  
peau écologique  
Kunstleder  
eco-piel



**ecomalta**



**vetro temperato retrolaccato (opaco)**  
back-lacquered tempered glass (matt)  
verre retro-lacqué trempé (opaque)  
sicherheitsglas rückseitig lackiert (matt)  
vidrio retrolacado templado (mate)



**TRILO**

design:  
Gianantonio Perin  
Monica Fernandes

**highlights**

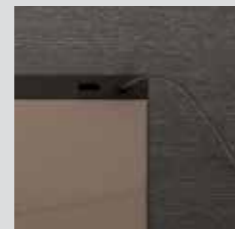
**dettaglio cucitura inserto in pelle**  
leather insert seam detail  
détail de couture d'insertion de cuir  
Nahtdetail mit Ledereinsatz  
detalle de costura de inserción de cuero



**maniglia**  
handle  
poignée  
Griff  
tirador



**cablaggio integrato**  
Integrated cabling  
câblage intégré  
integrierte Verkabelung  
cableado integrado









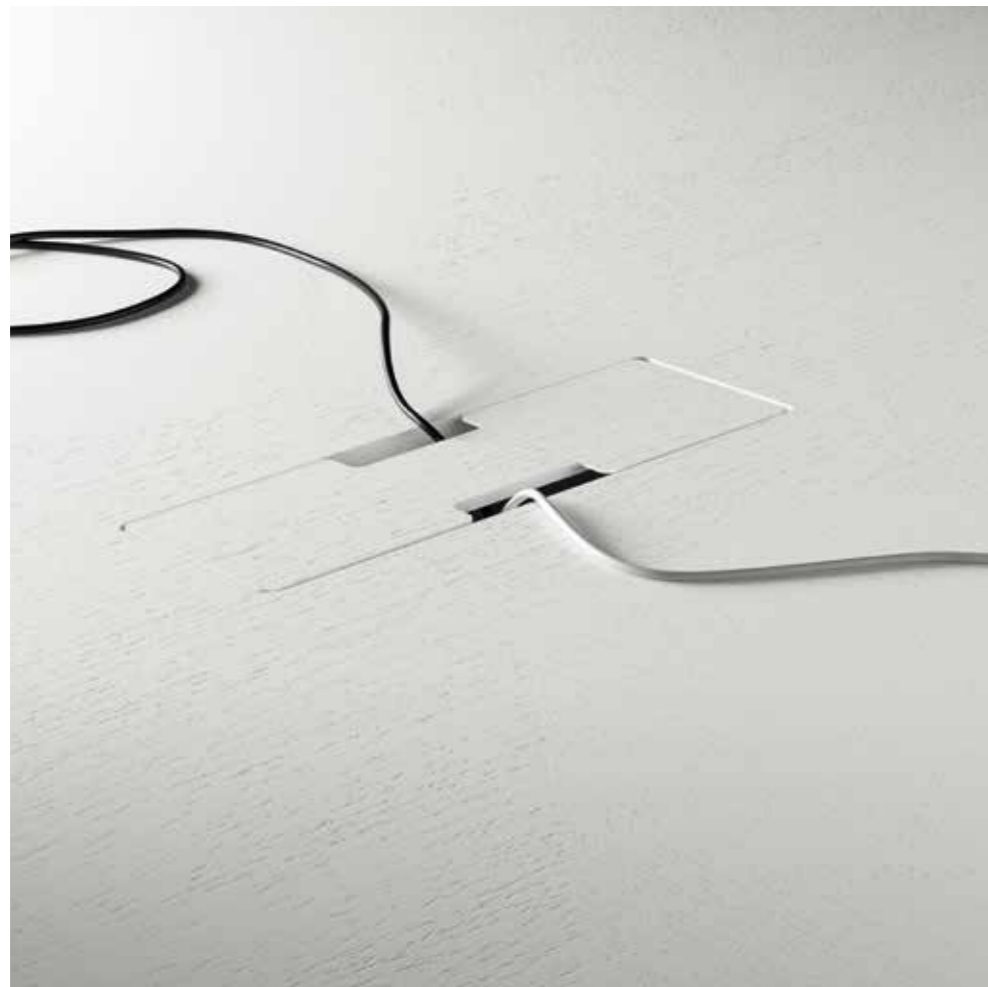




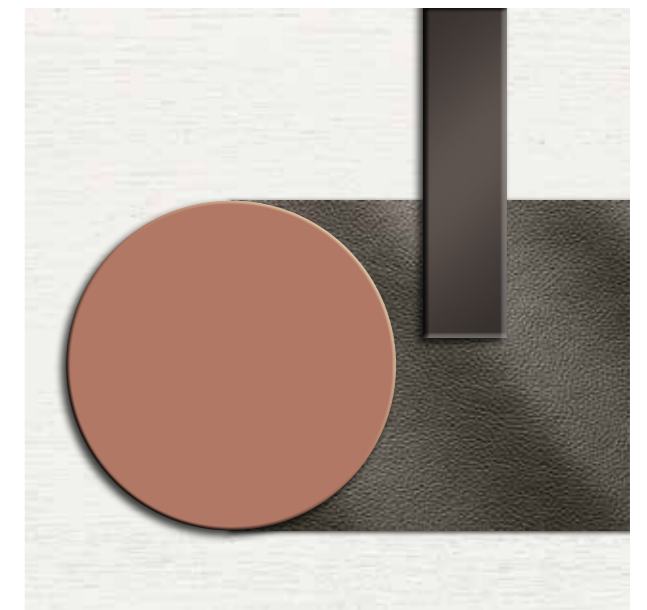
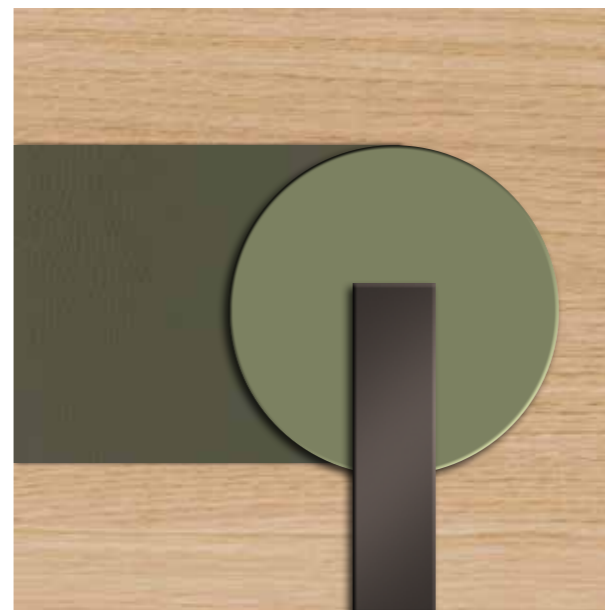
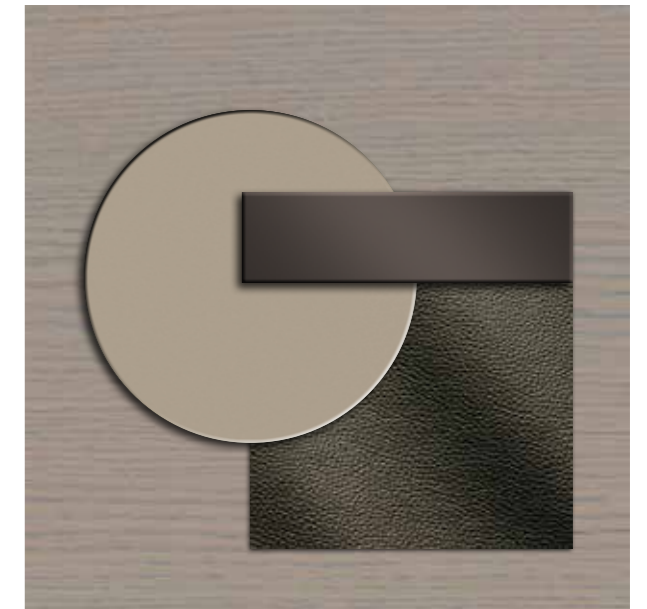






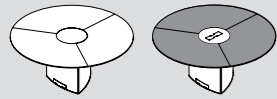


/ moods

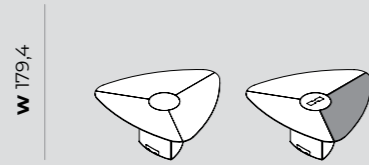




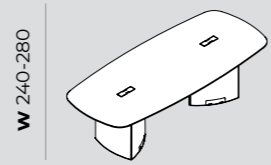
h 75  
ø 160



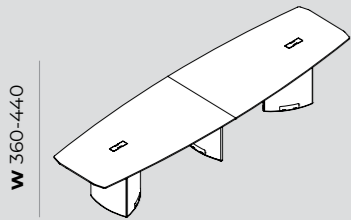
h 75  
d 171,6



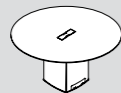
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d 120



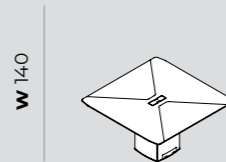
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d 120



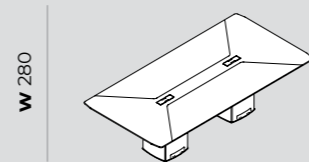
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ø 120



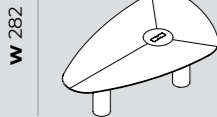
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d 140



h 75  
d 140



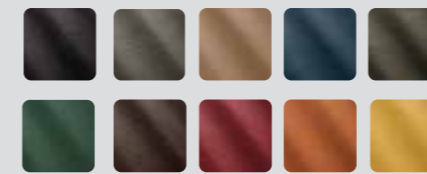
h 75  
d 171



**legno**  
veneer  
bois  
holz  
madera



**pelle**  
leather  
peau  
Leder  
piel



**pelle ecologica**  
eco-leather  
peau écologique  
Kunstleder  
eco-piel



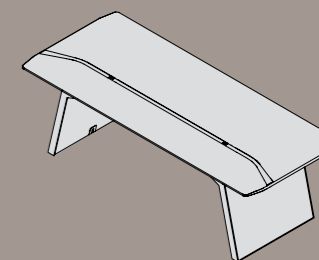
**ecomalta**



### highlights

**dettaglio cucitura inserto in pelle**  
leather insert seam detail  
détail de couture d'insertion de cuir  
Nahtdetail mit Ledereinsatz  
detalle de costura de inserción de cuero





**METAR®**

*design:  
Gianantonio Perin  
Giorgio Topan*















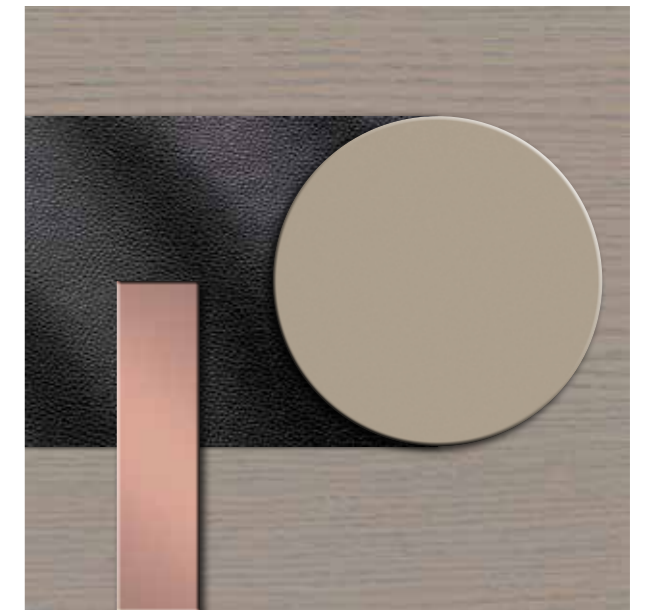
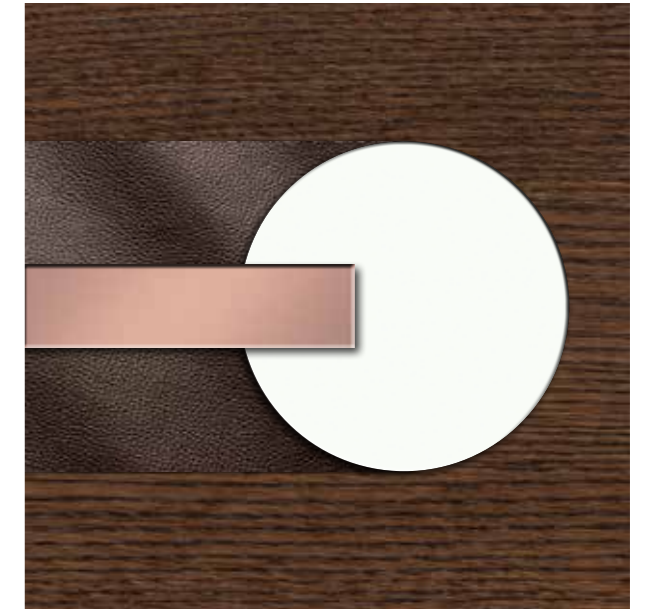


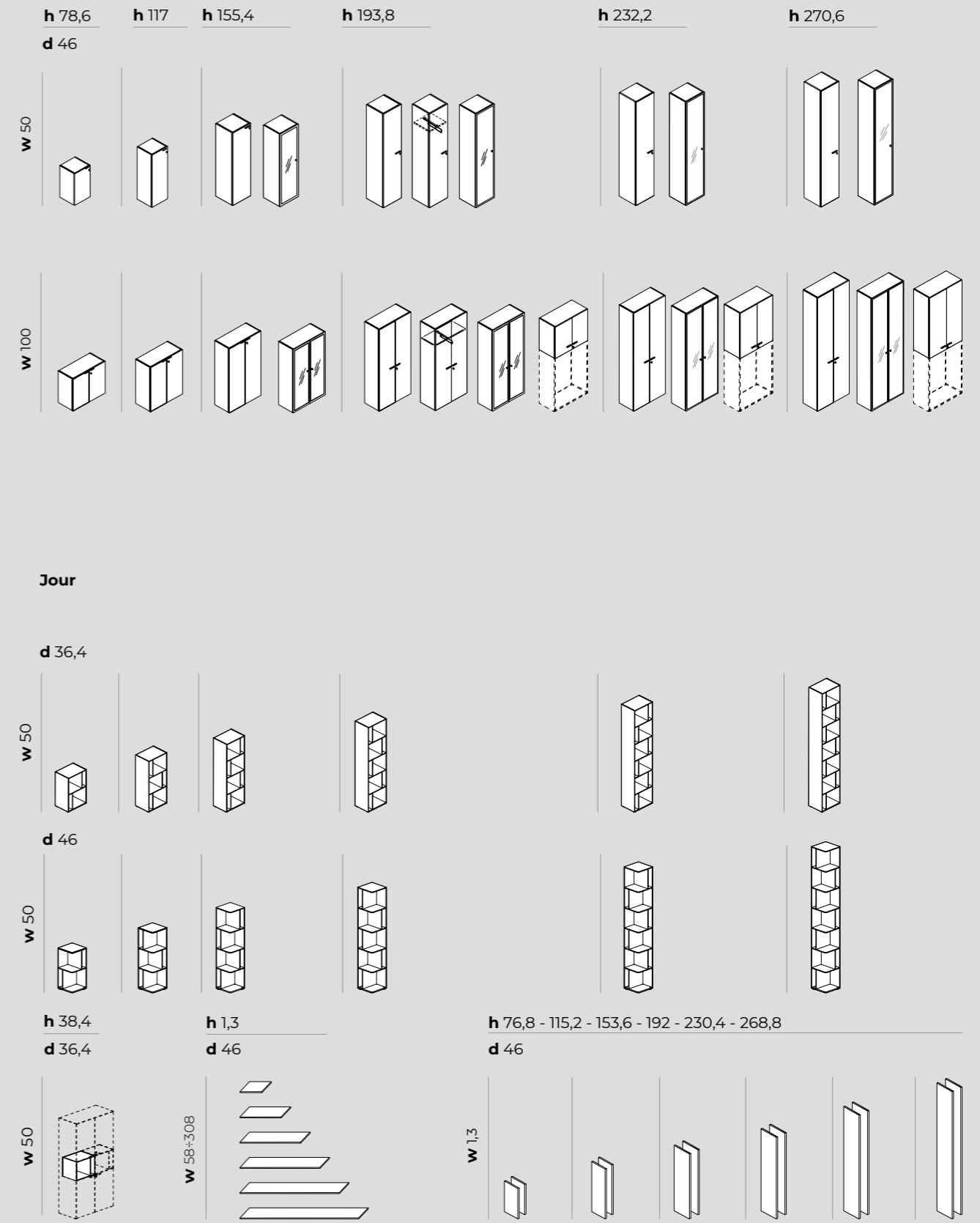
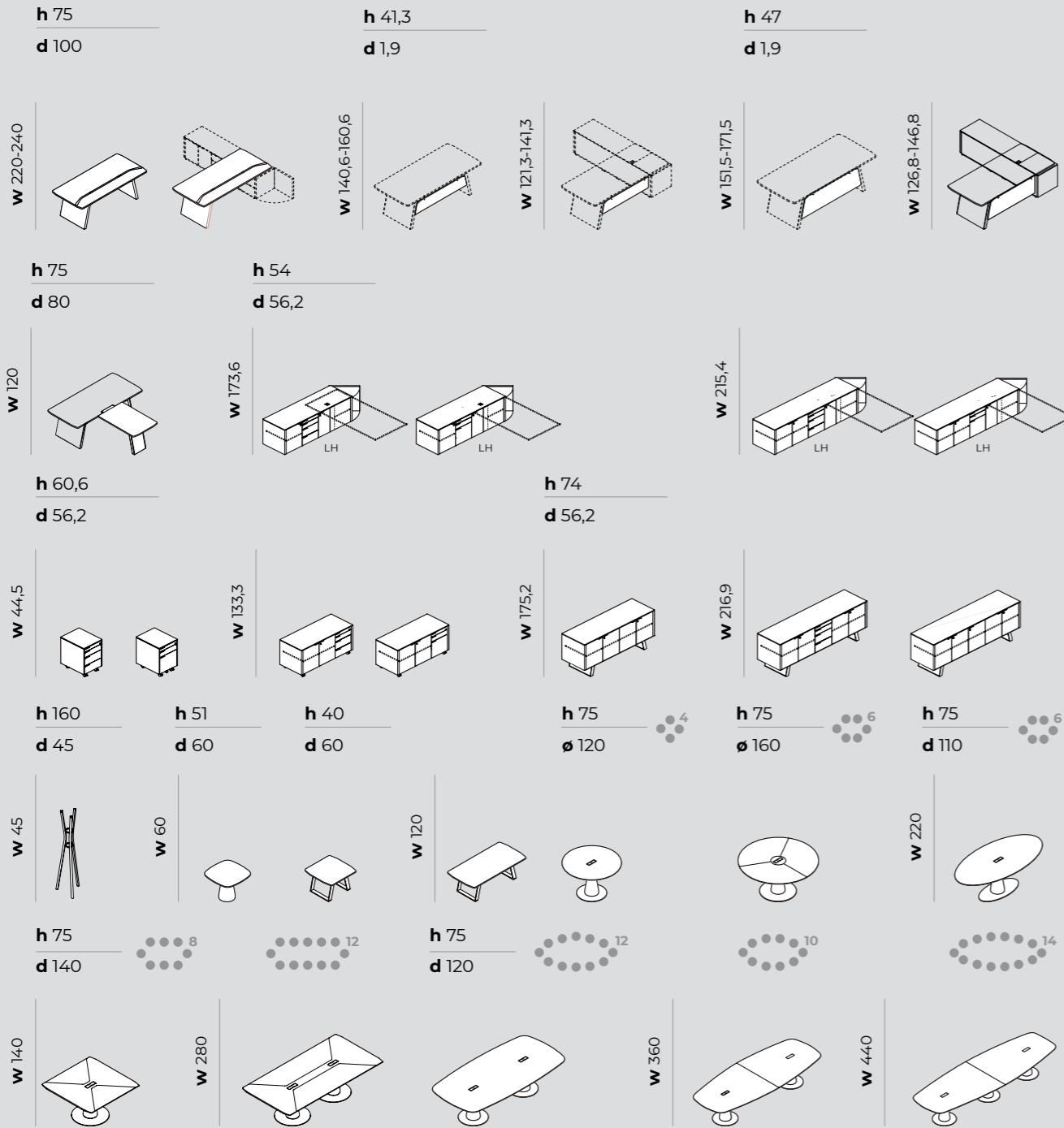






/ moods



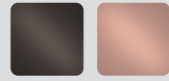




**legno**  
vener  
bois  
holz  
madera



**metallo**  
metal  
métal  
metal



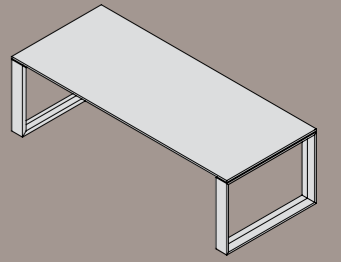
**laccato opaco**  
matt lacquered  
lacqué mat  
matt lackiert  
laqueado mate



**ecomalta**



**vetro temperato retrolaccato (opaco)**  
back-lacquered tempered glass (matt)  
verre retro-lacqué trempé (opaque)  
sicherheitsglas rückseitig lackier (matt)  
vidrio retrolacado templado (mate)



**ARCHE**

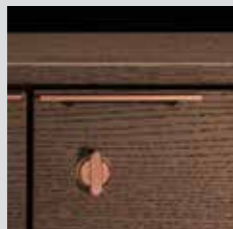
design  
Gianantonio Perin  
Giorgio Topan

**highlights**

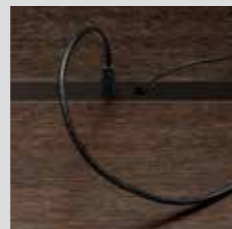
**dettaglio cucitura inserto in pelle**  
leather insert seam detail  
détail de couture d'insertion de cuir  
Nahtdetail mit Ledereinsatz  
detalle de costura de inserción de cuero



**maniglia**  
handle  
poignée  
Griff  
tirador



**cablaggio integrato**  
Integrated cabling  
câblage intégré  
integrierte Verkabelung  
cableado integrado





















**L'inserto in pelle, è il tocco di raffinata creatività che distingue i tavoli riunione Arche.**

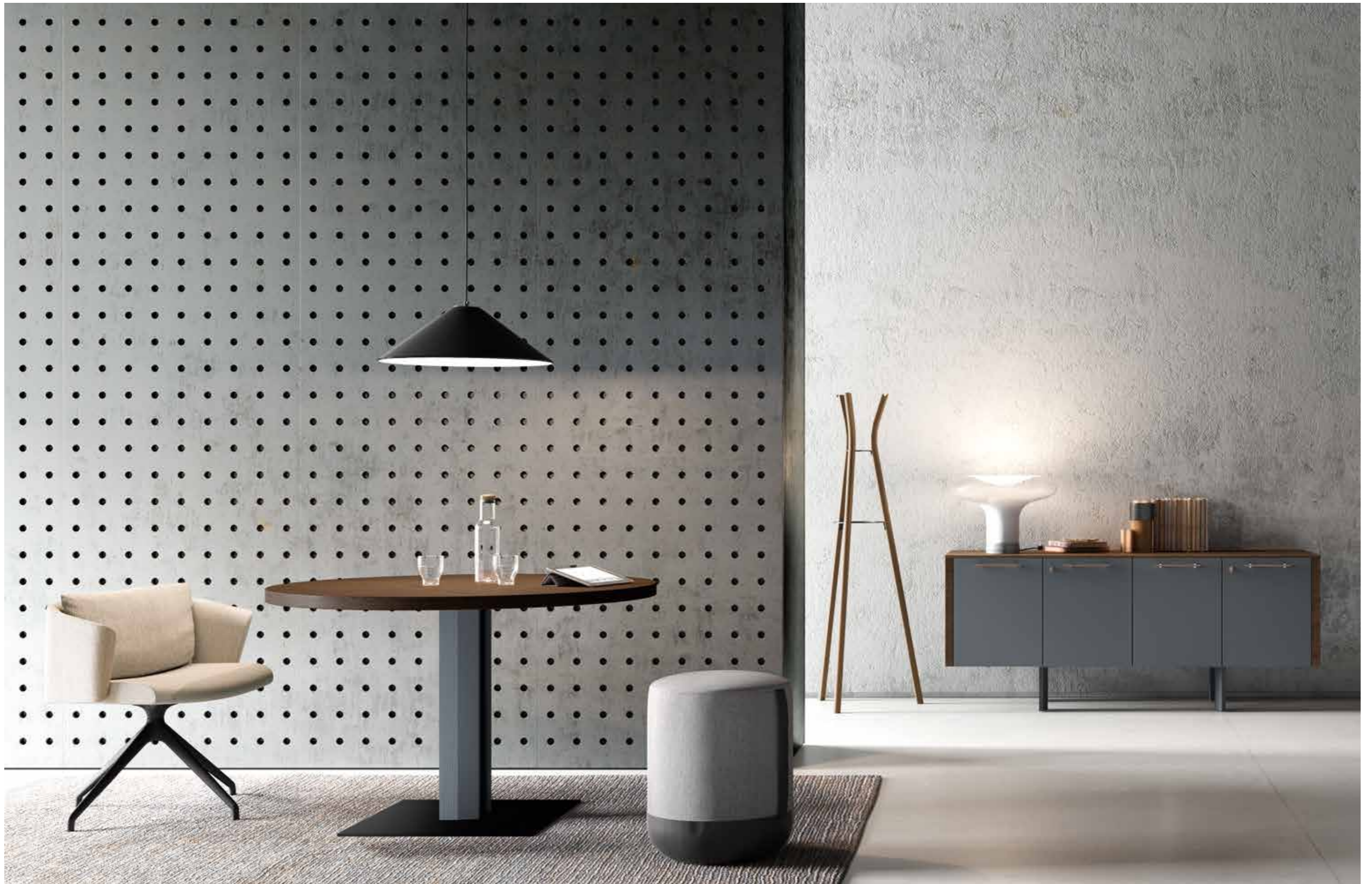
Leather inserts, are the touch of refined creativity distinguishing Arche meeting tables.

L'insert en cuir, est la touche de créativité raffinée qui distingue les tables de réunion Arche.

Der Ledereinsatz, ist der Hauch von raffinierte Kreativität, die Besprechungstische von Arche auszeichnet.

La inserción de cuero, es el toque de creatividad refinada que distingue las mesas de reunión Arche.

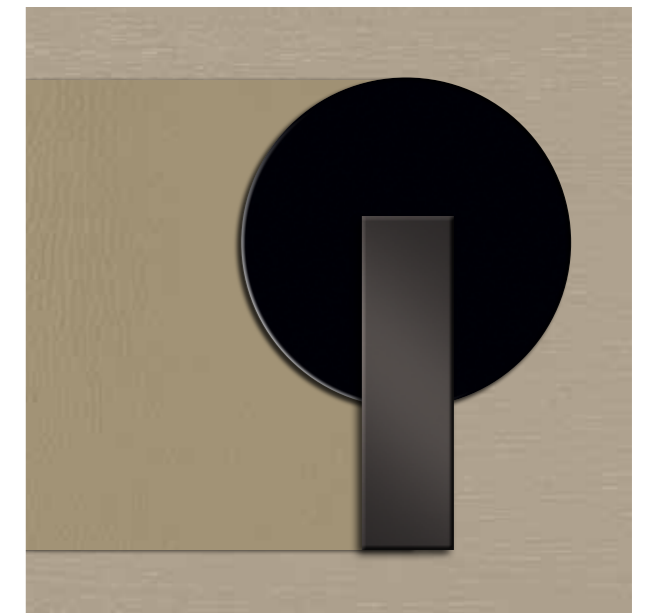
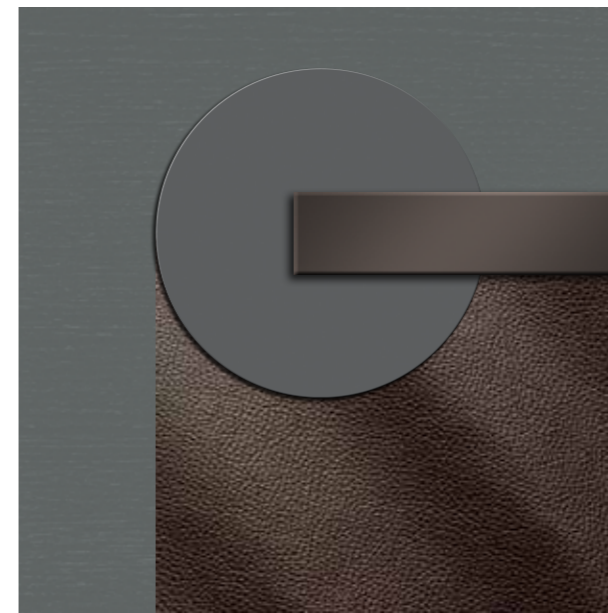
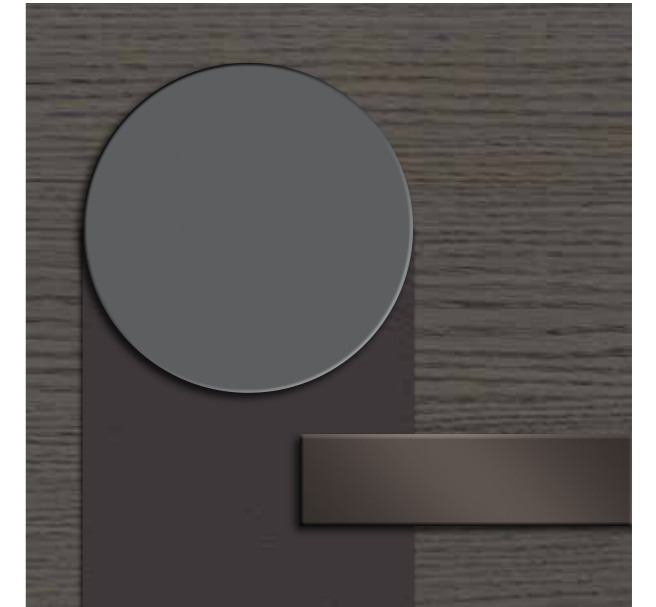
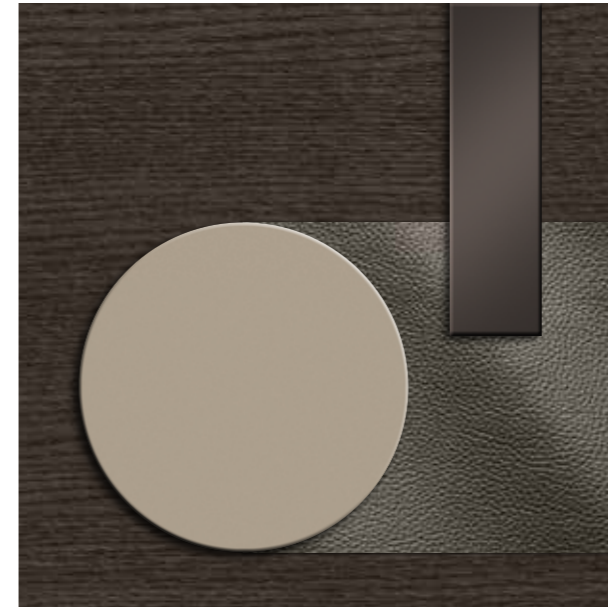


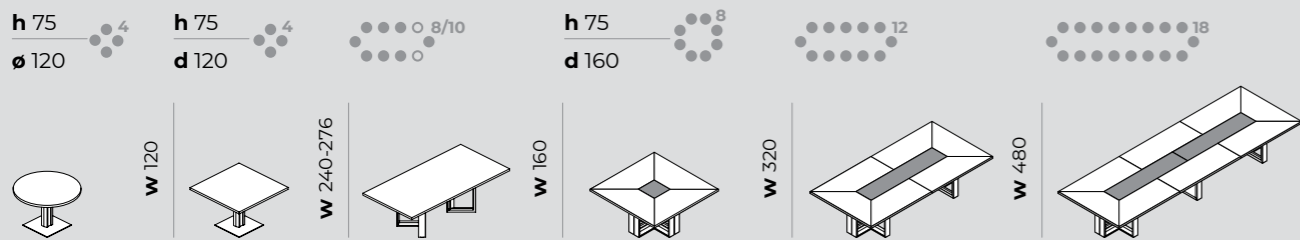
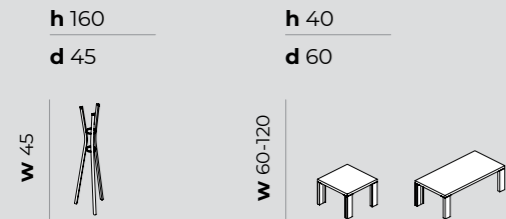
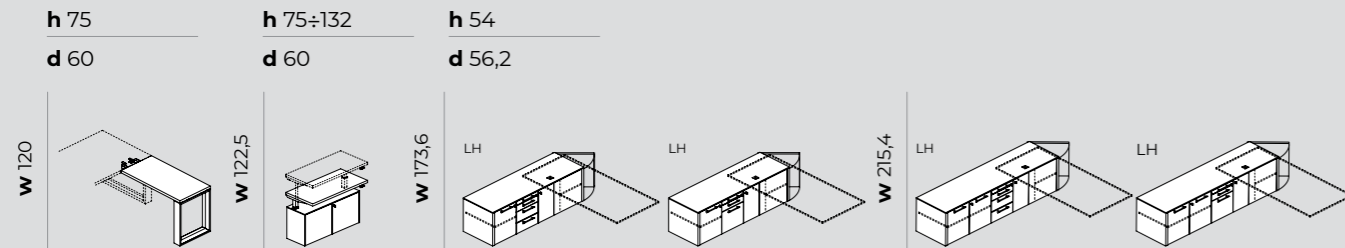
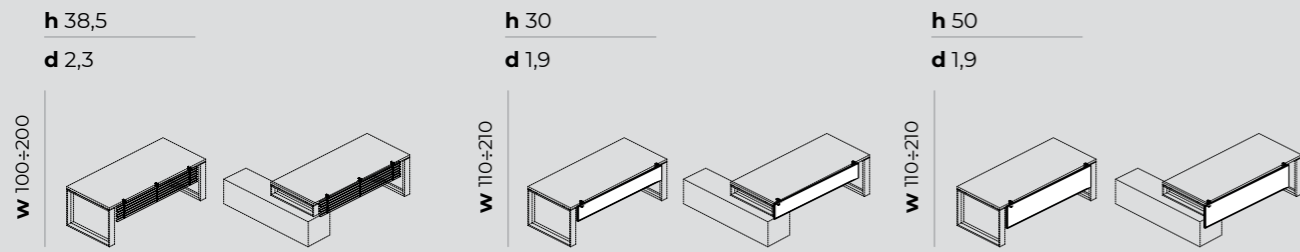
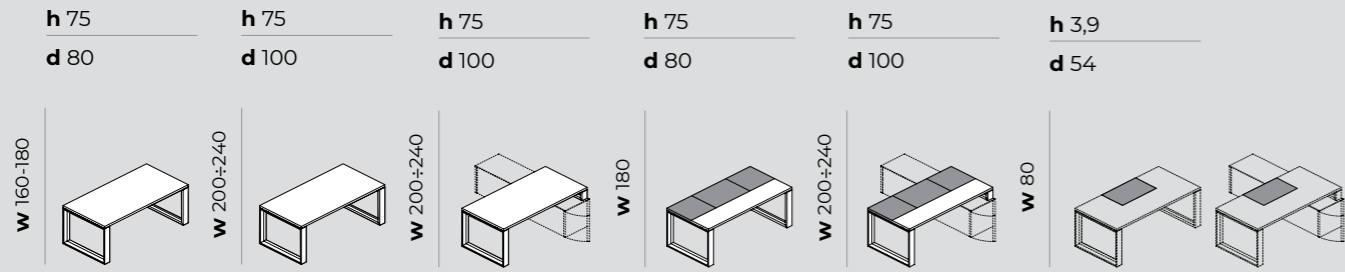




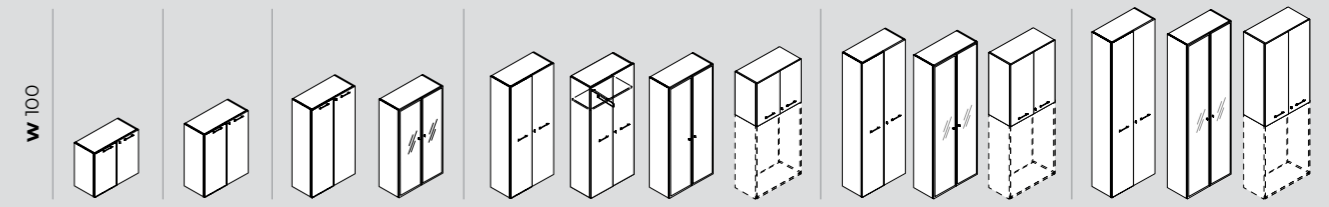
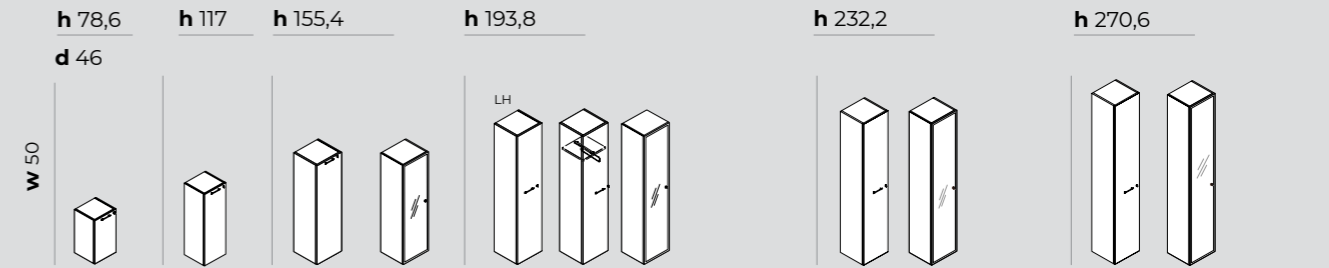


/ moods

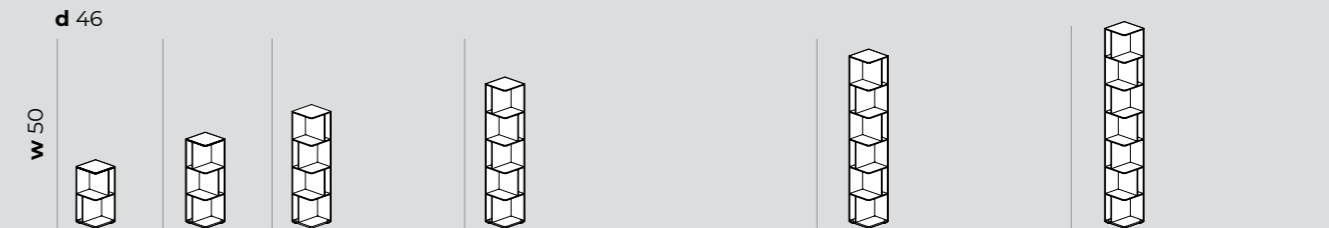
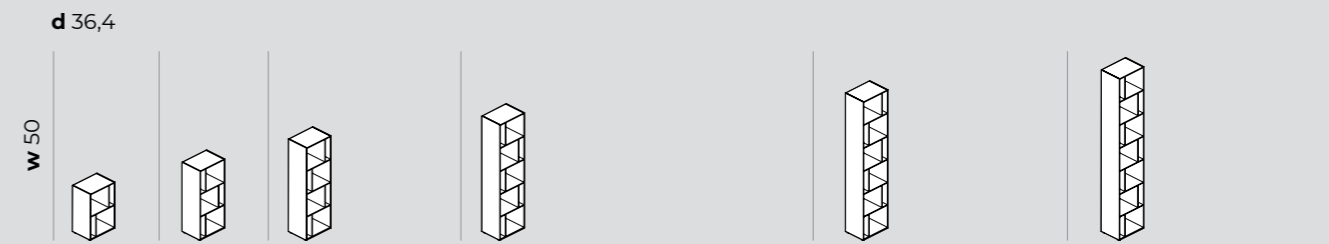




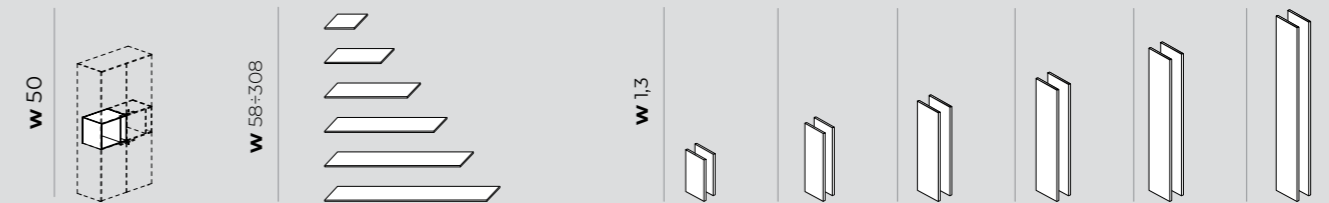
measure in cm • measurements in cm • mesures en cm • Maße in cm • medidas en cm



Jour



<b>h</b> 38,4 <b>d</b> 36,4	<b>h</b> 1,3 <b>d</b> 46	<b>h</b> 76,8 - 115,2 - 153,6 - 192 - 230,4 - 268,8 <b>d</b> 46
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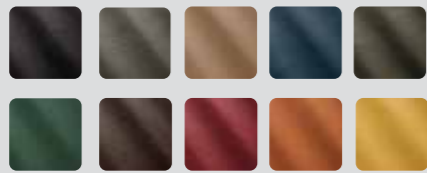
**legno**  
veneer  
bois  
holz  
madera



**laccato opaco**  
matt lacquered  
lacqué mat  
matt lackiert  
laqueado mate



**pelle**  
leather  
peau  
Leder  
piel



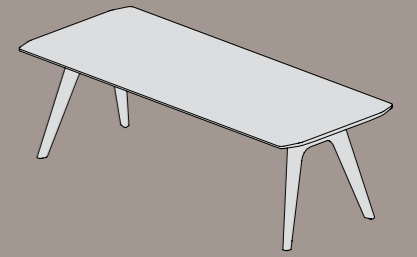
**pelle ecologica**  
eco-leather  
peau écologique  
Kunstleder  
eco-piel



**ecomalta**



**vetro temperato retrolaccato (opaco)**  
back-lacquered tempered glass (matt)  
verre retro-lacqué trempé (opaque)  
sicherheitsglas rückseitig lackiert (matt)  
vidrio retrolacado templado (mate)



**RAIL®**

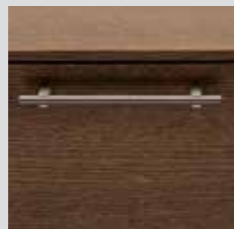
design  
Gianantonio Perin  
Giorgio Topan

highlights

**dettaglio cucitura inserto in pelle**  
leather insert seam detail  
détail de couture d'insertion de cuir  
Nahtdetail mit Ledereinsatz  
detalle de costura de inserción de cuero



**maniglia**  
handle  
poignée  
Griff  
tirador











/ EXE

rail



90 — 91













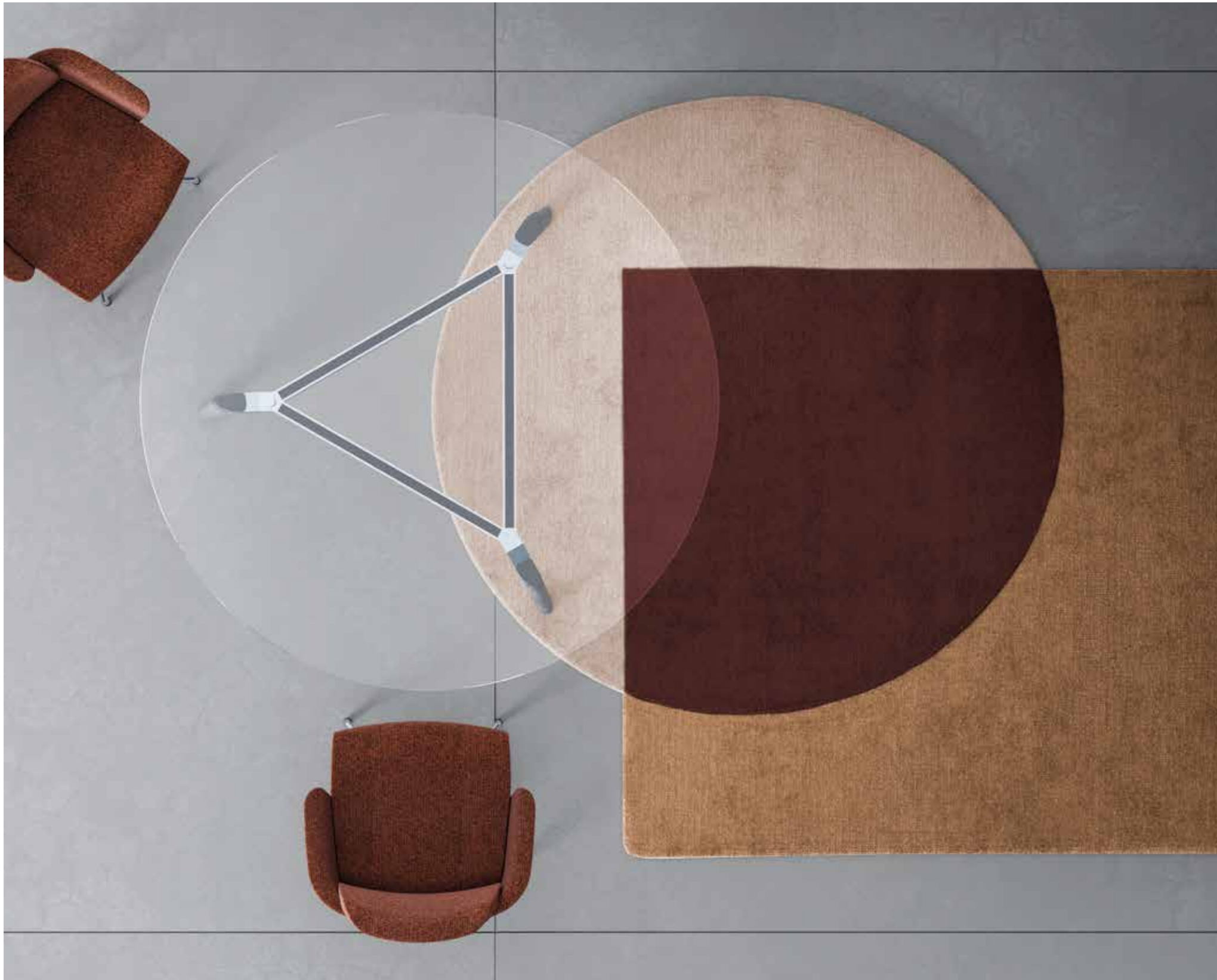










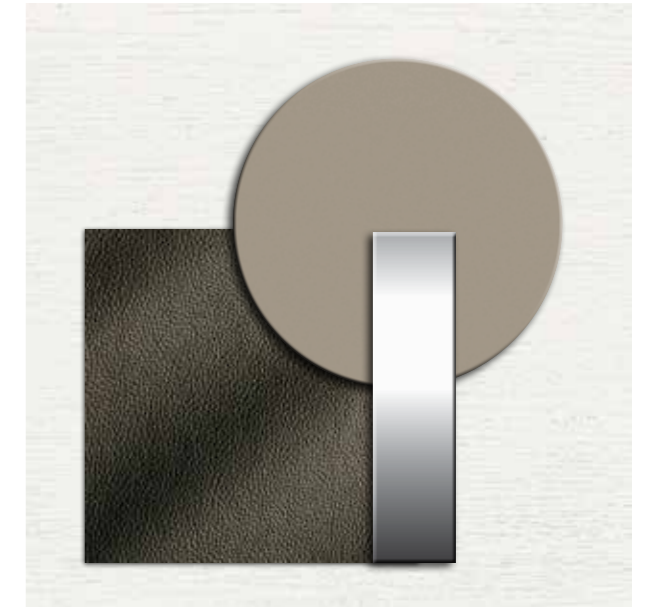
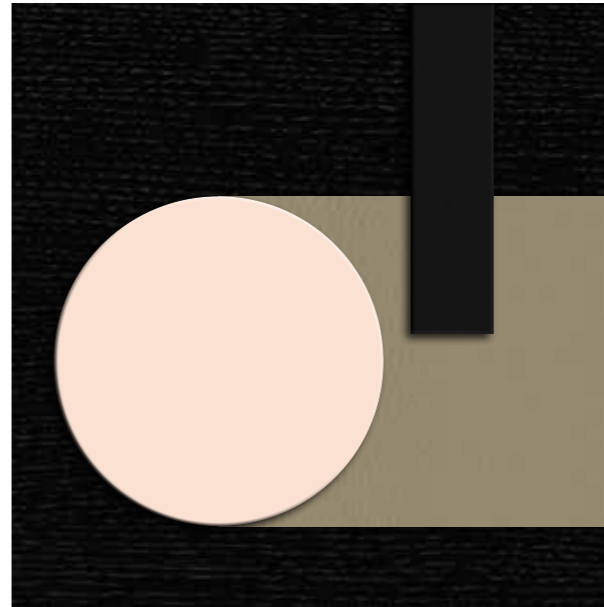
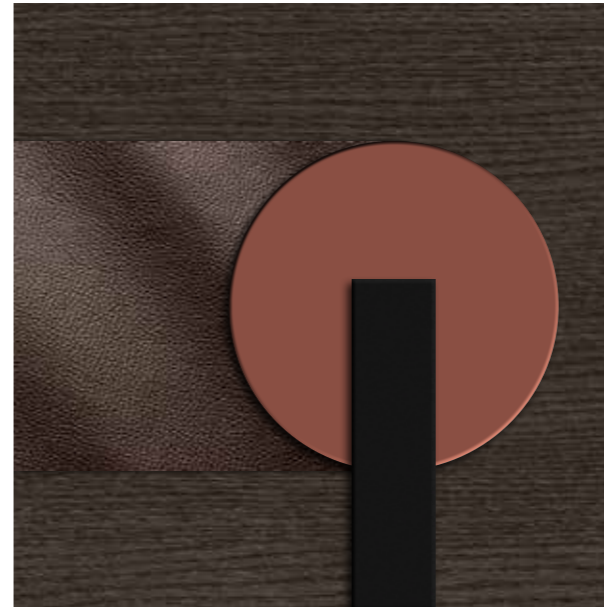




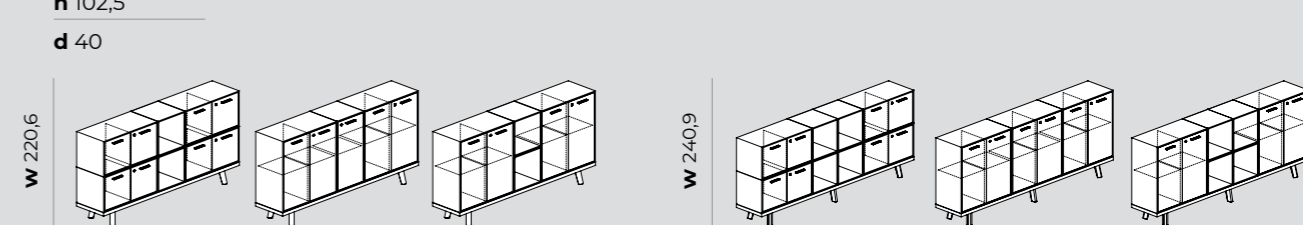
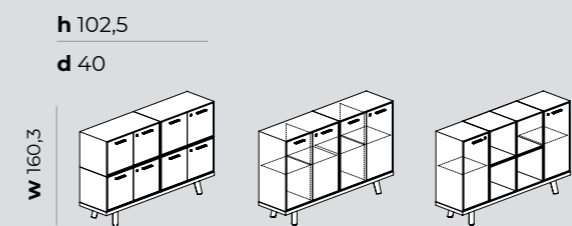
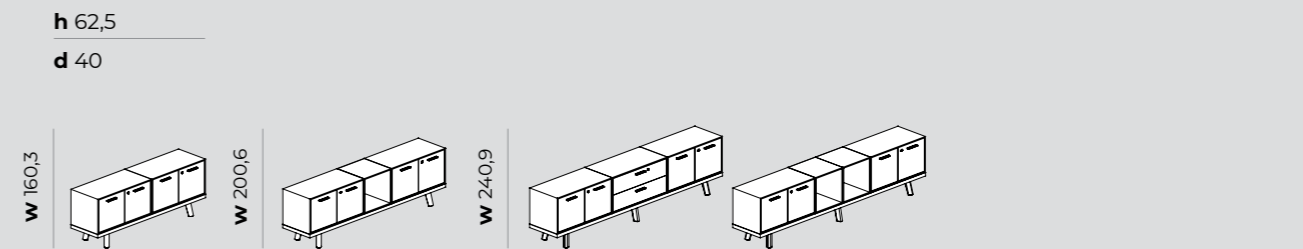
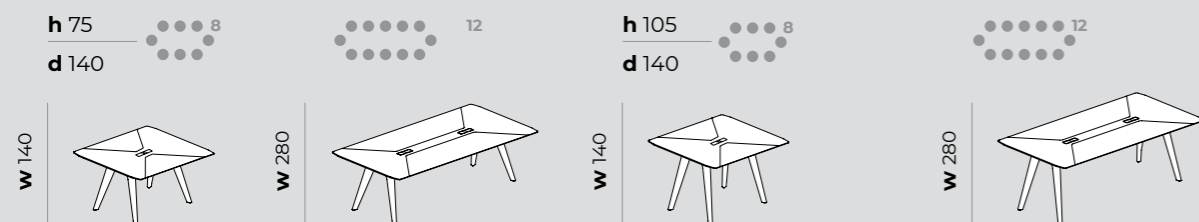
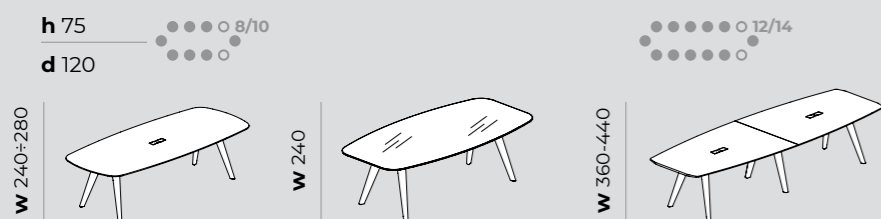
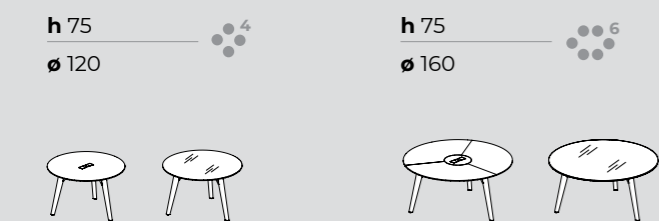
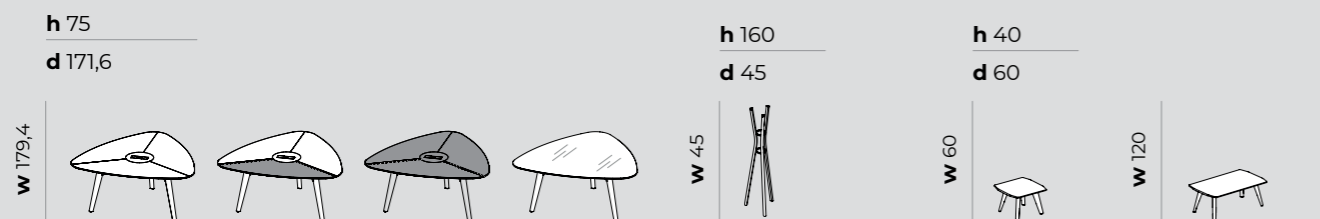
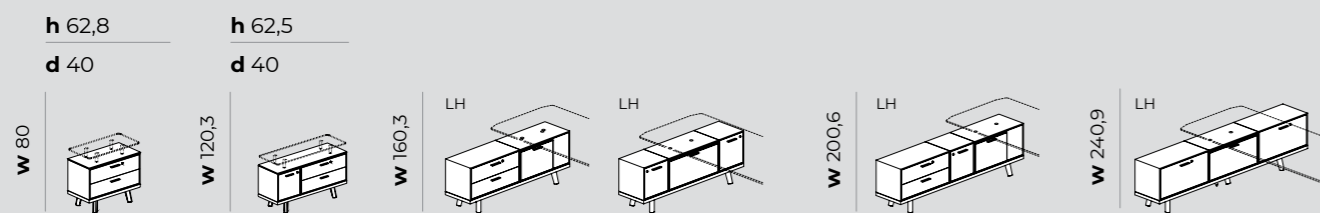
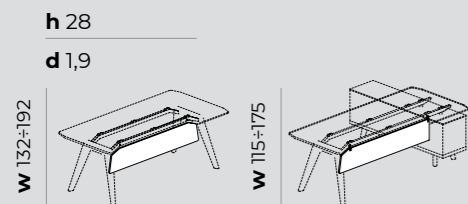
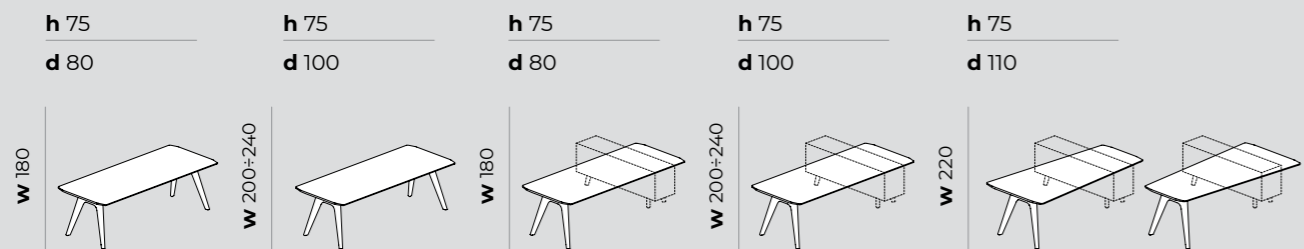
/ EXE

rail

/ moods







measure in cm • measurements in cm • mesures en cm • Maße in cm • medidas en cm



**legno**

veneer  
bois  
holz  
madera



**melaminico**

melamine  
mélamine  
melamin  
melamina



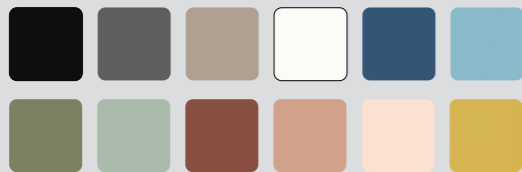
**metallo**

metal  
métal  
metal  
metal



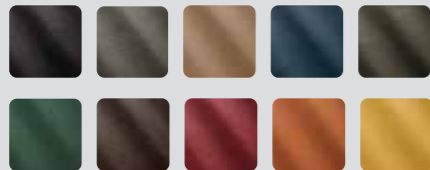
**laccato opaco**

matt lacquered  
lacqué mat  
matt lackiert  
laqueado mate



**pelle**

leather  
peau  
Leder  
piel



**pelle ecologica**

eco-leather  
peau écologique  
Kunstleder  
eco-piel



**vetro temperato**

tempered glass  
verre trempé  
sicherheitsglas  
vidrio retrolacado



**highlights**

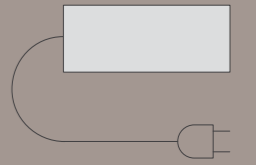
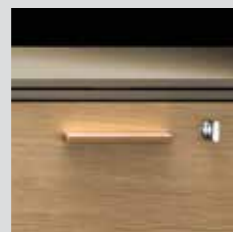
**dettaglio cucitura inserto in pelle**

leather insert seam detail  
détail de couture d'insertion de cuir  
Nahtdetail mit Ledereinsatz  
detalle de costura de inserción de cuero



**maniglia**

handle  
poignée  
Griff  
tirador



**ELETRIFICAZIONE**

electrification  
électrification  
Elektrifizierung  
electrificación



**plastica**, plastic, plastique, Plastik, plàstic



**metallo**, metal, métal, metal, metal



**metallo**, metal, métal, metal, metal



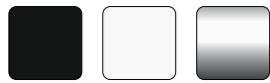
**plastica**, plastic, plastique, Plastik, plàstic



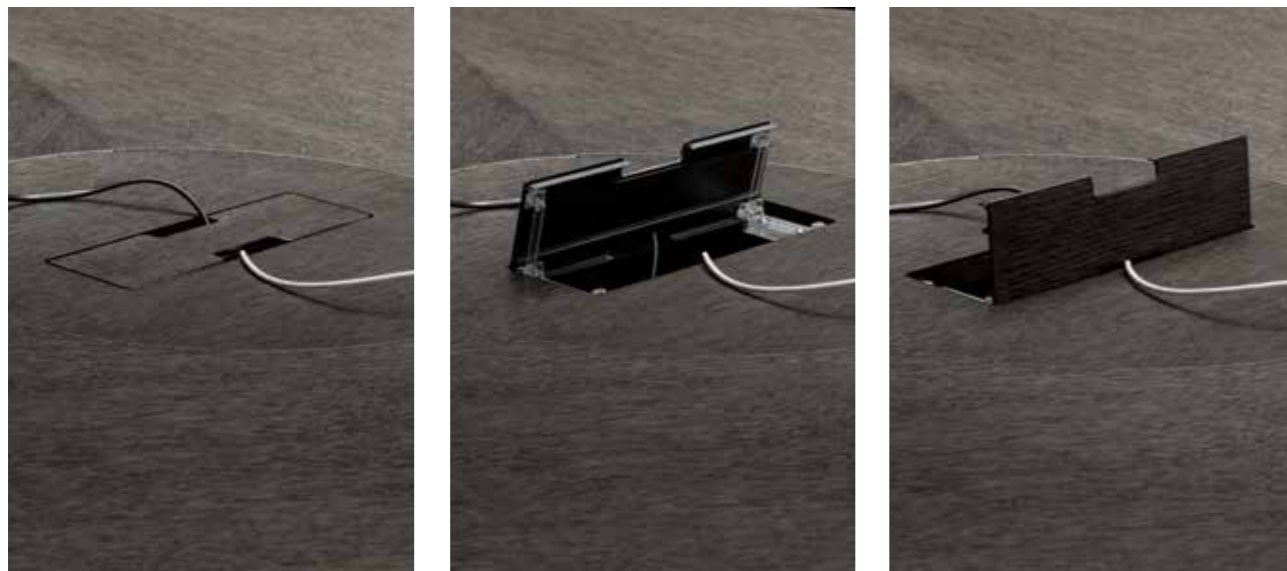




metallo, metal, métal, metal, metal

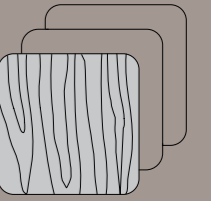


metallo, metal, métal, metal, metal



legno, veneer, bois, holz, madera





**FINITURE E COLORI**  
finishing and colors  
finitions et couleurs  
Farben und ausföhrungen  
acabados y colores



legno • veneer • bois • Holz • madera



**rovere Carbon**  
Carbon oak  
chêne Carbon  
Eiche Carbon  
roble Carbon



**rovere tabacco**  
tobacco oak  
chêne tabac  
Eiche Tabak  
roble tabaco



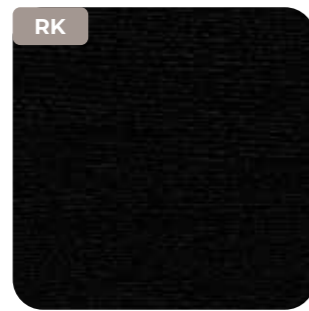
**rovere grigio scuro**  
dark grey oak  
chêne gris foncé  
dunkelgraue Eiche  
roble gris oscuro



**rovere grigio**  
grey oak  
chêne gris  
Eiche grau  
roble gris



**rovere naturale**  
natural oak  
chêne naturel  
Natur Eiche  
roble natural



**rovere laccato nero**  
black lacquered oak  
chêne laqué noir  
schwarz lackierter Eiche  
roble lacado negro



**rovere laccato bianco**  
white lacquered oak  
chêne laqué blanc  
weiß lackierter Eiche  
roble lacado blanco

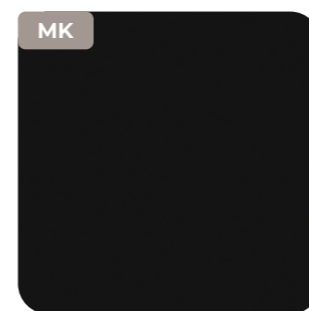


**\*rovere laccato titanio (solo Arche)**  
titanium lacquered (only Arche)  
oak chêne laqué titane (seulement Arche)  
titan lackierter Eiche (nür Arche)  
roble lacado titanio (sólo Arche)



**\*rovere laccato tortora (solo Arche)**  
turtledove lacquered oak (only Arche)  
chêne laqué tourterelle (seulement Arche)  
turteltaube lackierter (nür Arche)  
Eiche roble lacado tortola (sólo Arche)

melaminico • melamine • mélamine • melamin • melamina



**nero**  
black  
noir  
schwarz  
negro



**bianco**  
white  
blanc  
weiß  
blanco





**metallo** • metal • métal • metall • metal

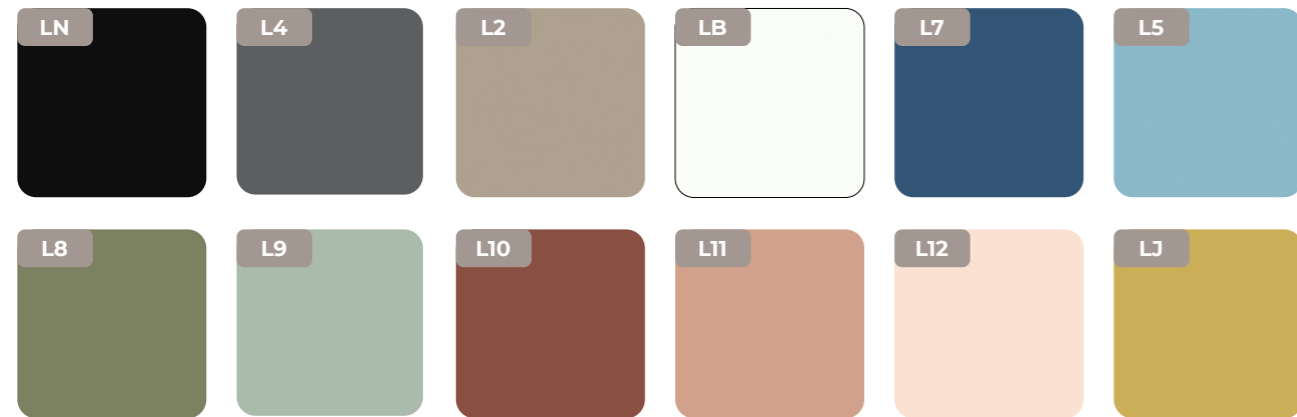


**alluminio spazzolato lucido**  
polished brushed aluminum  
aluminium brossé poli  
Aluminium Poliert  
aluminio brillo pulido

**grigio ombra**  
shadow grey  
gris ombre  
vulcanschwarz  
sombra gris

**rame rosa**  
pink copper  
cuivre rose  
kupfer-Pink  
cobre rosa

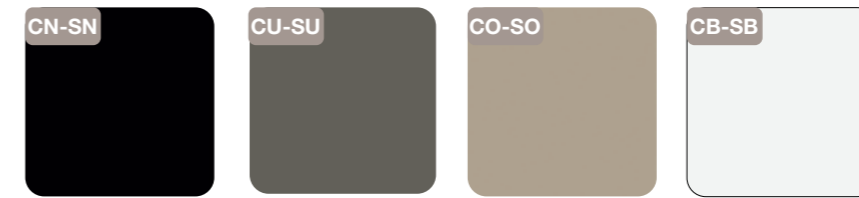
**laccato opaco** • lacquered matt • laqué mat • matt lackiert • lacado mate



**ecomalta**



**vetro temperato retrolaccato** • back-lacquered tempered glass • verre retro-lacqué trempé • sicherheitsglas rückseitig lackiert • vidrio retrolacado templado  
C\_ (lucido • glossy • brillant • poliert • brillo) S\_ (opaco • matt • opaque • matt • mate)



**vetro temperato** • tempered glass • verre trempé • sicherheitsglas • vidrio templado



**pelle** • leather • peau • Leder • piel



**pelle ecologica** • eco-leather • peau écologique • Kunstleder • eco-piel





**selezione delle materie prime** • selection of raw materials • sélection des matières premières • Auswahl der Rohstoffe • seleccion de materias primas

**attenzione e cura nella scelta dei materiali: Legno impiallacciato / vetro / pelle / tessuto** • attention and care in the selection of materials: veneer / glass / leather / fabric • attention et soin dans la sélection des matériaux: bois plaquage / verre / peau / tissu • Aufmerksamkeit und Sorgfalt bei der Auswahl der Materialien: Holzfurnier / Glas / Leder / Stoff • atención y cuidado en la selección de los materiales: madera pintada / vidrio / piel / tejido



**produzione certificata, ecologica e rispettosa dell'ambiente e dell'utente** • certified production, green environmentally and user friendly • production certifiée, écologique et respectueuse de l'environnement et de l'individu • Zertifizierte, umweltfreundliche Produktion mit großer Respekt für Umwelt und Nutzer • Produccion certificada, ecologica y respetuosa del ambiente y del usuario



**progettazione** • space planning • projets • Projekte • proyectos



**capacità di produzione industriale** • industrial production ability • capacité de production industrielle • industrielle Produktionskapazität • capacidad de producción industrial



**garanzia e disponibilità dei componenti** • warranty and availability of components • garantie et disponibilité des composants • Garantie und Verfügbarkeit der Komponenten • garantía y disponibilidad de los componentes



**esperienza** • experience • expérience • Erfahrung • experiencia



**articoli speciali** • special items • articles spéciaux • Sonderanfertigungen • artículos especiales



**imballi costituiti da materiali facilmente separabili e riciclabili** • recyclable and easy to dispose packagings • emballages constitués de matériaux facilement séparables et recyclables • Die Verpackungen ermöglichen ein schnelles Trennen und Wiederverwertung von Materialien • embalaje constituido de materiales simplemente separables y reciclables



**riduzione di formaldeide e di sostanze tossiche e potenzialmente dannose** • low formaldehyde emission, low toxic and potentially harmful substances • réduction de formaldéhyde et des substances toxiques et potentiellement nocives • Reduzierung von Formaldehyd und Giftstoffe, die eine potentielle Gefahr darstellen • reducción de formaldehido y sustancias tóxicas y que pueden ser dañinas



**estensione del ciclo di vita dei prodotti** • product life extension • extension du cycle de vie du produit • Erweiterung der Produktlebensdauer • extension del ciclo de vida de los productos



**produzione di arredi a ridotto impatto ambientale** • furniture products with reduced environmental impact • production de mobiliers à impact environnemental réduit • Produktion von Einrichtungen mit niedriger Umweltbelastung • producción de mobiliario con reducido impacto ambiental



**facilità di disassemblaggio per favorire la riconfigurabilità, il riutilizzo o il riciclo** • easy reconfiguration, reuse or recycling • simplicité de démontage pour favoriser la reconfiguration, la réutilisation ou le recyclage • Leichte Zerlegung um Rekonfigurierbarkeit, Wiederverwendung oder Recycling zu ermöglichen • facilidad de desensamblaje para facilitar el configurar de nuevo, reutilizar y reciclar

**il nostro sistema di produzione segue standard avanzati per la cura dell'individuo e della natura** • our production system follows advanced standards for individual and nature care • notre système de production suit des standards avancées pour le soin de l'individu et de la nature • Unser Produktionsverfahren fortschrittlichen Standards für den Schutz von Mensch und Natur • nuestro sistema de producción sigue estandard avanzados para el cuidado al individuo y a la naturaleza.

**la nostra azienda opera con l'obiettivo primario di garantire prodotti che raggiungano un corretto equilibrio tra sostenibilità ambientale e design** • our Company operates with the primary objective of guaranteeing products that achieve a correct balance between, environmental sustainability and design • notre société a comme objectif principal celui de garantir des produits qui atteignent un juste équilibre entre, durabilité environnementale et design • Unsere Firma hat sich als Hauptziel die Garantie von Produkten gesetzt, welche ein korrektes Gleichgewicht zwischen Umweltverträglichkeit und Design erzielen • nuestra empresa trabaja con el objetivo primario de garantizar productos que alcanzan un correcto equilibrio entre sostenibilidad ambiental y de diseno



California 93120  
Compliant for Formaldehyde Phase 2



The mark of responsible forestry

I nostri prodotti in melaminico possono essere forniti FSC® su richiesta cliente • Our melamine products can be FSC® supplied upon customer request • Nos produits en mélaminé peuvent être fournis certifiés FSC® sur demande du client • Unsere Melamin-Produkte können auf Anfrage des Kunden in FSC® geliefert werden • Nuestros productos de melamina pueden ser suministrados FSC® a petición del cliente





